# UC Davis CDF Run 2b Hybrid Burn-in Status and Plans



#### David E. Pellett

**CDF Run 2b Silicon Meetiing** 

February 4, 2003

# **UC Davis Hybrid Burn-In: Logistics**

- Hybrids fabricated and checked at LBL, sent to UC Davis for burn-in
  - UC Davis will burn in all hybrids required for the upgrade
    - \* 1080 4-chip hybrids and 72 2-chip hybrids plus prototypes and spares
    - \* Estimate average load of 40 hybrids/week with 72 hour burn-in during production phase
    - \* Burn-in includes performance monitoring and record keeping
    - \* Monitor supply current, turn off modules which fail
  - A 40 channel burn-in stand is the minimum required, 64 channels adds flexibility for the schedule
  - UC Davis will diagnose hybrids whch fail, return them to LBL for repair
    - \* e.g., chip or other component replacement, wire bond repair, ...
- Hybrids passing tests sent to Fermilab for module and stave assembly

# **Run 2b Burn-In Stand Development**

- For Run 2a, burn-in done at LBL
  - 40-port burn-in stand connected to SGI computer by CAMAC interface
- For Run 2b need new boards and modified software due to
  - Use of Linux/PCI rather than SGI/CAMAC/GPIB
  - Different connections for the SVX4 hybrids
  - 2.5 V power supply for SVX4 (instead of 5 V)
- Requires
  - New buffer and interfaces to computer
  - New multiplexed hybrid interconnection boards ("MPX scrambler/regulator")
    - \* Has new power supply regulators and monitors on the board
  - PCI ADC card to monitor hybrid voltages and currents
  - Modified control program for SVX4 hybrids and ADC monitoring
  - Mechanical support and cooling (via fans)

# New Burn-In Stand Block Diagram

 Major components (red means new): computer with ADC, DAC, DIO cards, buffer, control and DAQ multiplexer ("switchboard"), SVX4 pattern generator boards, MPX scrambler/regulator boards



# **Current and Near-Term Tasks**

- Finish layout of new MPX scrambler/regulator boards
  - Schematic complete
  - Still have option for 8 port MPX (64 ports total)
- Meanwhile, work with "core" SVX4 test bed built around LBL wire-wrapped switchboard
  - Start with single pattern board, scrambler and regulator connected to switchboard (done)
  - Verify functionality of all switchboard ports
  - Use to test modified burn-in software (including power monitoring with new ADC card) – Large task!
  - Add prototype MPX scrambler/regulator cards when available
- Fabricate final MPX scrambler/regulator boards
- Design mechanical support for boards and hybrids (conceptual design exists)

# **Burn-In Stand Test Bed**



SVX4 chip under test (using SVXscope) via single port on switchboard

# **MPX Scrambler/Regulator Board**



Layout under way for MPX scrambler/regulator board (single cell shown)

# Additional Hardware Needed for Hybrid Burn-in Debug

- In addition to burn-in stand need
  - Two more Linux-based test stations (like current one)
  - One high-quality oscilloscope
  - One probe station
- Probe station and oscilloscope on hand (oscilloscope from Chertok start-up funds)
- Additional pattern boards (9) and scramblers (2) needed from LBNL
- Count includes additional pattern boards needed for burn-in stand

# **Board Fabrication Schedule**

- MPX scrambler/regulator prototype boards (2)
  - 2 weeks to complete layout
  - 2-3 weeks to specify vendor for board fabrication
  - 2 weeks to fabricate
  - 2-3 weeks to assemble by outside vendor
  - 1-2 weeks to test
  - Estimate setup and test complete by 4/18
  - Likely can use these to test hybrids while final boards are being fabricated
- Final MPX scrambler/regulator boards
  - Allow 2 weeks for re-layout, etc.
  - Repeat schedule above for final fabrication and assembly